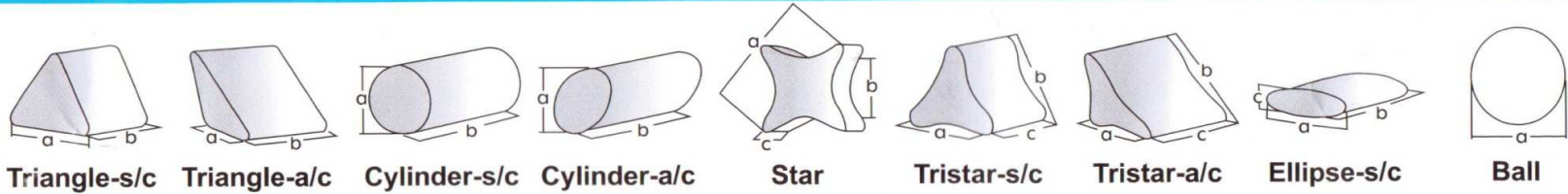


Type | Surface Finish Speed



VH	
VS	
MK	
MS	
ST	
PM	

a x b		a x b		a x b		a x b		a x b x c		a x b x c		a x b x c		a x b x c		a
13 X 13 16 X 16 20 X 20 26 X 26 30 X 30 40 X 40	13 X 20 16 X 20 20 X 20 26 X 30 30 X 40	13 X 13 16 X 16 20 X 20 26 X 26 30 X 30 40 X 40	6 X 20 16 X 15 10 X 20 32 X 22	10 X 15 10 X 20 15 X 20 20 X 25	4 X 13 4 X 15 5 X 10 5 X 15 7 X 12 7 X 15	10 X 10 16 X 16 20 X 20 10 X 15 10 X 20 16 X 25	36 X 18 X 13 50 X 24 X 16 50 X 20 X 15	10 X 10 X 10 10 X 10 X 15 15 X 15 X 15 15 X 15 X 20 20 X 20 X 20 25 X 25 X 25	10 X 10 X 10 10 X 10 X 15 15 X 15 X 15 15 X 15 X 20 20 X 20 X 20 25 X 25 X 25	15 X 15 X 6 20 X 20 X 8 25 X 25 X 15						
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