

Tool and Cutter Grinder

WALTER Heli Center GC-6



stock-no.: 0800825
type of machine: Tool and Cutter Grinder
make: WALTER
type: Heli Center GC-6
year of manufacture: 1988
type of control: CNC
country of origin: Germany
storage location: Flanschenwerk
delivery time: immediately
freight basis: EXW, free on truck unpacked
price: on request



technical details

| | |
|------------------------------------|---------------------------|
| X-axis (column, long): | 650 mm |
| y-axis: | vert. 270 mm |
| z-axis: | quer 270 mm |
| workpiece dimensions max.: | Ø 300 mm |
| table - swiveable: | 175 Grad |
| Table dimensions: | 1200x280 mm |
| control: | Helitronic Cip4 |
| max. dia. of grinding wheel: | 200 mm |
| tool taper: | SK50 (ISO50) |
| rpm spindle (continuous): | 3500-4500;6000-9000 U/min |
| interface: | RS 232 Interface |
| grinding head - swivable: | horiz. 220 ° |
| grinding head - swivable: | vert. 360 ° |
| centre height: | 154 mm |
| total power requirement: | 23,0 kW |
| weight of the machine ca.: | 3,0 t |
| dimensions electric cabinet LxWxH: | L:2,1xB:0,5xH:2,1 m |
| transport dimensions LxWxH: | s. Beschreibung/Descript. |
| dimensions of machine: | L:2,9xB:3,3xH:2,55 m |

additional information

- 9-axis, 3 of 9 x,y,z such as ABC axis controlled and z,x+D manual
- working tool holder A-Axis
- tool taper ISO 50, center height 165mm, center height with distance plate 270mm

tailstock:
- center height 165mm

equipment:
- oil mist separator
- coolant lubrication plant with paper filter

accessories:
- div. tool tapers, grinding discs

Transport dimensions:

Tool and Cutter Grinder

WALTER Heli Center GC-6



- electric cabinet : 2,1 x 0,5 x 2,1m
- band filtering system : 2,3 x 1,1 x 1,0m
- machine : 2,8 x 2,37 x 2,28m
- accessories: suction, basin: 1,2 x 0,8 x 1,5m

The control has a malfunction (Hard Drive broken) On sale as is!
i.D.